

Stabilizing a Li–Mn–O Cathode by Blocking Lattice O Migration through a Nanoscale Phase Complex

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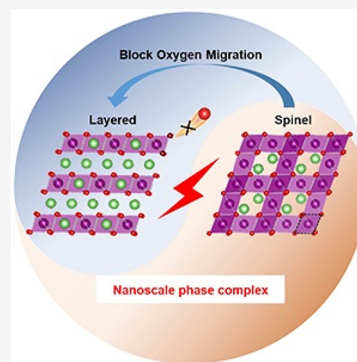
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ABSTRACT: Among all intercalation cathodes for Li-ion batteries, Li–Mn–O layered oxides offer the highest initial energy density at the lowest cost, due to the joint contribution from cationic and anionic redox chemistry. However, the poor cycling capability, resulting from the continuous lattice O loss at high potentials (>4.5 V), hinders practical applications. Herein, we employed phase complex engineering to obtain a new Li–Mn–O nanohybrid cathode featuring the uniform and coherent integration of layered nanodomains and spinel nanodomains. The combination of DFT calculations, synchrotron-based transmission X-ray microscopy, *in situ* differential electrochemical mass spectrometry, *in situ* synchrotron XRD, and electrochemical tests demonstrated that the O migration path in layered nanodomains was blocked by the neighboring spinel nanodomains with a higher oxygen vacancy migration energy, thus effectively suppressing the irreversible lattice O loss at high potentials and enhancing the cycling stability in both capacity and average voltage. The strategy is experimentally demonstrated to be effective and it leads to a new path for developing stable high-energy-density cathode materials.



The development of battery technology is largely driven by the discovery of new materials. For Li-ion batteries, there have been always demands on the cathode to continually improve the reversible capacity, rate capability, and cycling stability.^{1–3} The capacities of current commercial cathode materials, including LiFePO_4 ,^{4,5} LiMn_2O_4 ,^{6,7} LiCoO_2 ,^{8,9} and $\text{LiNi}_x\text{Co}_y\text{Mn}_{1-x-y}\text{O}_2/\text{LiNi}_x\text{Co}_y\text{Al}_{1-x-y}\text{O}_2$ (NCM/NCA, $0 < x, y < 1$),^{10,11} are largely restricted by the redox of transition-metal cations, and they are below 220 mA h g^{-1} in practice, corresponding to an energy density of $<800 \text{ W h kg}^{-1}$.¹² An anionic redox reaction in Li-rich layered oxide cathodes was discovered to be able to boost the practical capacity to $>250 \text{ mA h g}^{-1}$ and the energy density to $>1000 \text{ W h kg}^{-1}$.^{13–16} Previous studies revealed that oxygen redox commonly occurs in both NCM and Li-rich cathodes when they are charged over the critical voltage, which can be attributed to the Li–O–Li or Li–O–vacancy configurations (generated at a deep delithiation state in NCM).^{17–20} Li-rich layered oxides are typically composed of two layered phases, Li_2MnO_3 and LiTMO_2 (TM = Ni, Co, Mn). Li_2MnO_3 with a monoclinic symmetry (space group $C2/m$) shows a high theoretical capacity (up to 459 mA h g^{-1}) but a very poor practical capacity of $<200 \text{ mA h g}^{-1}$ due to the irreversible O loss.^{21–23} LiTMO_2 with a rhombohedral symmetry (space

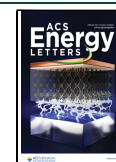
group $R\bar{3}m$) exhibits a relatively low theoretical capacity ($<200 \text{ mA h g}^{-1}$) with TM redox while having a relatively stable structure. The structural integration of these two phases combines TM redox and O redox together and delivers a high reversible capacity of $>250 \text{ mA h g}^{-1}$.^{24,25} This phase complex engineering strategy has proved to be effective in stabilizing O-redox-related intercalation cathodes, although Li-rich layered oxides still suffer from issues such as capacity/voltage fading.^{26–29}

Following the phase complex engineering strategy, here we design a layered-spinel nanohybrid architecture for a Li–Mn–O cathode (denoted LS-LMO) based on an in-depth understanding of the intercalation structures and DFT calculations. As shown in Figure 1a, layered-phase Li_2MnO_3 (represented by blue squares) and spinel phase LiMn_2O_4 (represented by pink squares) possess the same hexagonal-

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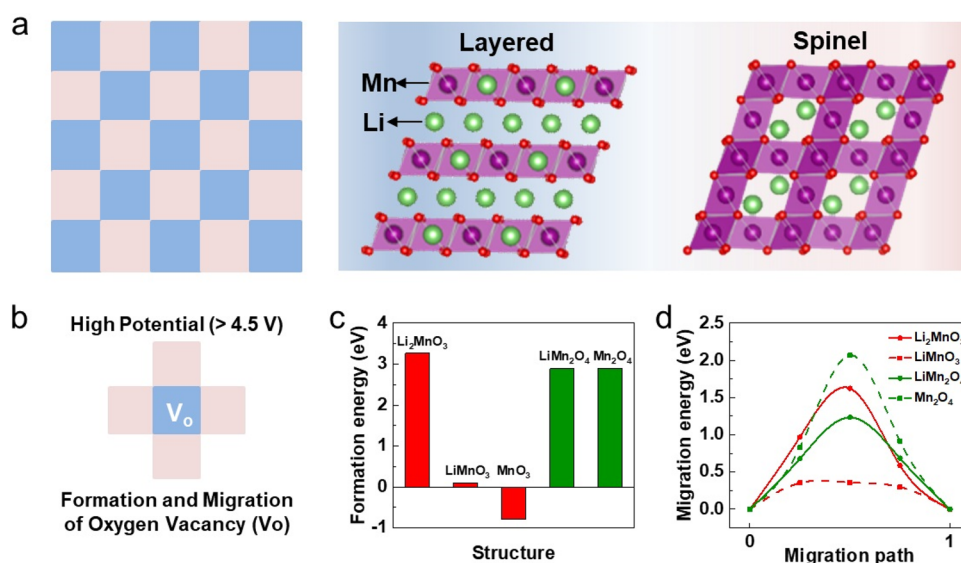


Figure 1. Structure design of biphasic phase complex cathodes. (a) Schematic illustration of the layered-spinel nanohybrid architecture. The layered and spinel phases are represented by the blue and pink squares, respectively. (b) Formation and migration of an oxygen vacancy (V_o) in the layered-spinel nanohybrid at high potentials (>4.5 V). V_o formation energies (c) and migration energies (d) for layered Li_2MnO_3 , half-delithiated Li_2MnO_3 ($LiMnO_3$), fully delithiated Li_2MnO_3 (MnO_3), spinel $LiMn_2O_4$, and fully delithiated $LiMn_2O_4$ (Mn_2O_4).

close-packed anionic oxygen framework, which ensures the structural compatibility. Most importantly, they are complementary in electrochemical performance at high potentials (>4.5 V). The layered phase Li_2MnO_3 is unstable due to the irreversible O redox and continuous O loss,³⁰ while the spinel phase $LiMn_2O_4$ is stable since no O redox is involved at high potentials (even up to 4.8 V). In the delithiated layered phases (Li_2MnO_3 and MnO_3), oxygen vacancies (V_o) are facile and even spontaneous to form due to the small and negative values of the V_o formation energy (0.10 and -0.79 eV for $LiMnO_3$ and MnO_3 , respectively; Figure 1c) and also easily migrate due to the small V_o migration energy (0.36 eV for $LiMnO_3$; Figure 1d). When they are surrounded by the delithiated spinel phase Mn_2O_4 (Figure 1b), the vacancies in the layered phase have difficulty in migrating due to the higher V_o formation energy (2.90 eV for Mn_2O_4 ; Figure 1c and Figure S1) and higher V_o migration energy (2.07 eV for Mn_2O_4 ; Figure 1d), which would improve the structural stability of the Li_2MnO_3 layered phase at high potentials to a great extent. Besides, the layered phase mainly undergoes a volumetric expansion during a charge, while the spinel phase mainly undergoes a volumetric contraction during a charge.^{7,31} Such complementary behaviors benefit reducing the volumetric and strain changes during charge/discharge, which have recently been identified as the origin of the structural degradation in Li-rich layered cathodes.³² In brief, such a design of a layered-spinel nanohybrid architecture is expected to solve the fundamental concern of the irreversible O redox and deliver enhanced performance. Though there have been some reports on layered/spinel heterostructures,^{23–36} most of these materials were designed in the form of a core–shell architecture with a spinel shell on the layered core. The nonuniform coating and the spallation of the spinel shell during repeated cycles still jeopardize the cycling stability.^{37,38}

Herein, the layered-spinel biphasic complex Li–Mn–O cathode was successfully prepared by the ion-exchange method. Since the spinel structure is integrated into the layered structure coherently at the nanoscale and effectively

blocks the O migration route, it exhibits ultrahigh reversible capacities (>440 mA h g^{-1}) with decent cycling stability in a wide voltage region. Our work opens a new path for developing high-performance cathodes through a nano phase complex strategy.

LS-LMO exhibits a morphology of spherical-like secondary particles with a size of about 1 μ m, composed of primary nanoparticles with a size of 50–100 nm (Figure S2a). The molecular formula was determined to be $Li_{1.13}Mn_{0.75}O_2$ by ICP-OES (Table S1). The average structure was characterized by combining X-ray (XRD) and neutron diffraction (ND) data (Figure 2a). A Rietveld refinement was performed using two phases, a layered model (space group $C2/m$) and a spinel model (space group $Fd\bar{3}m$). The weight ratio of layered and spinel phases in LS-LMO was determined to be 0.83:0.17, confirming the coexistence of both phases. The detailed structural parameters are given in Tables S2–S4. Different from the stoichiometric Li_2MnO_3 and $LiMn_2O_4$, the layered-phase component shows serious Li/Mn mixing in the Mn layers (Table S3), and the spinel phase component presents a small amount of Li/Mn mixing at Li (8a) and Mn (16d) sites (Table S4), which manifest the complex effect of two phases at the atomic level.

The local structure was investigated by high-resolution transmission electron microscopy (HRTEM). As shown in Figure S2b, two regions were selected in HRTEM images to perform fast Fourier transform (FFT). The FFT patterns from the blue regions represent a typical layered structure like that of Li_2MnO_3 (Figure S3a),^{39,40} However, the FFT patterns from the pink regions represent a spinel-like structure like that of $LiMn_2O_4$ (Figure S3b), indicating the layered-spinel hybridization within the individual primary particle for LS-LMO, which is further confirmed by the HAADF-STEM image (Figure S4). The HRTEM images in Figure 2b,c show that the layered structure along the $[100]$ direction (marked by a blue shadow) is hybridized with the spinel-like structure along the $[211]$ direction (marked by a pink shadow), with a form of intralayer coherence at the nanoscale, consistent with the

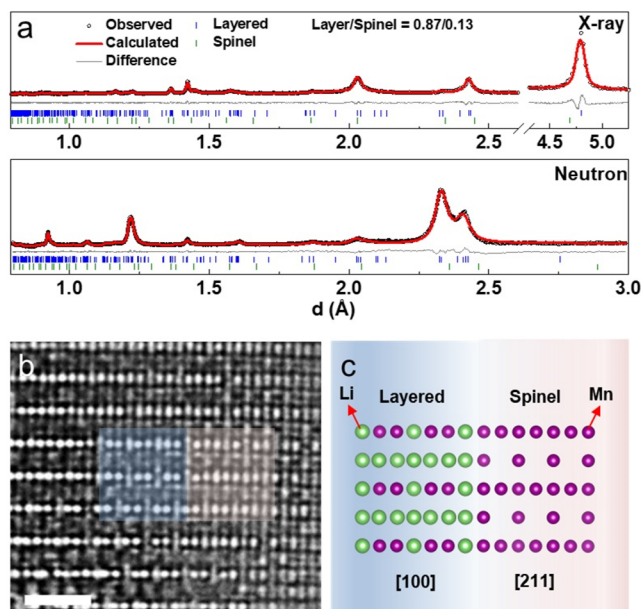


Figure 2. Examination of a layered-spinel biphasic nanoscale complex structure. (a) X-ray and neutron diffraction patterns as well as the combined Rietveld refinement for LS-LMO. $R_{wp} = 6.58\%$. Atomic-resolved HRTEM image for LS-LMO (b) and the corresponding phase structural diagram for the selected regions (c). Scale bar: 1 nm.

structure design in Figure 1a. Besides, continuous bright spots were observed in the layered regions, indicating serious Li/Mn mixing in the Mn layers, consistent with the diffraction results above.

The electrochemical performance of LS-LMO is shown in Figure 3. First, we compare the charge–discharge profile of LS-LMO with those of layered Li_2MnO_3 and spinel LiMn_2O_4 in the voltage range of 1.3–4.9 V in Figure 3a. LS-LMO presents a long plateau at around 4.6 V similar to that of Li_2MnO_3 (blue dashed rectangle) during the first charge, coming from the contribution of oxygen redox in the layered component.⁴¹ There are also two short plateaus at around 4.0 and 2.8 V like those of LiMn_2O_4 (red dashed rectangles), coming from Mn redox in the spinel component. We can deduce the ratio between the layered and spinel phases to be 0.85:0.15 according to the respective capacity contribution during the first charge, consistent with the diffraction refinement results above. Surprisingly, due to the synergistic effect of two phases, the initial discharge capacity is as high as 442 mA h g^{-1} , close to the theoretical capacity of Li_2MnO_3 (462 mA h g^{-1}) and equivalent to an ultrahigh energy density of 1270 W h kg^{-1} (calculated according to the weight of active material in the cathode). The extra capacity at the low-voltage range ($<2 \text{ V}$) can be ascribed to the insertion of more Li^+ into tetrahedral sites in Li slabs with Mn reduction, consistent with previous literature reports.^{42–44} The corresponding CV curves in Figure S5 further confirm the two-phase synergistic effect on the electrochemical behaviors. Besides, LS-LMO delivered a discharge capacity of 388 mA h g^{-1} at 50 mA g^{-1} and of 118 mA h g^{-1} at 10 A g^{-1} , exhibiting superior rate capability (Figure S6). The cycling stability was compared at 500 mA g^{-1} (Figure 3b,c). LS-LMO retains a reversible capacity of 204 mA h g^{-1} after 150 cycles, remarkably superior to Li_2MnO_3 . Also, the voltage decay in LS-LMO was only 0.065 V after 150

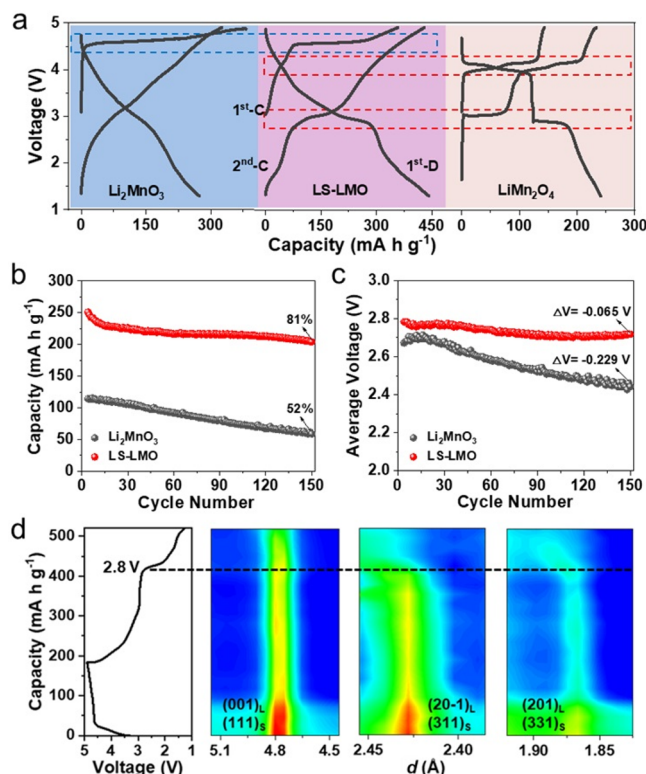


Figure 3. Superior electrochemical performance. (a) The first charge/discharge (1st-C/1st-D) and second charge (2nd-C) profiles for LS-LMO, Li_2MnO_3 , and LiMn_2O_4 in the range 1.3–4.9 V at 10 mA g^{-1} . The change of the discharge capacity (b) and the average voltage (c) for LS-LMO and Li_2MnO_3 on cycling at 500 mA g^{-1} . (d) Contour plot of *in situ* synchrotron XRD patterns during the first cycle of LS-LMO at 80 mA g^{-1} .

cycles, almost 1 order of magnitude smaller than that in Li-rich Mn-based oxides.⁴⁵

To determine the structure change of LS-LMO during charge/discharge, *in situ* synchrotron XRD patterns were collected during the first cycle of LS-LMO. As shown in Figure 3d, the overlapping layered-spinel peaks $(001)_L/(111)_S$, $(20-1)_L/(311)_S$, and $(201)_L/(331)_S$ did not split, and there was no noticeable peak shift during charge/discharge, demonstrating the excellent structure stability of the nanoscale phase composite since the volumetric and strain changes in the layered phase and spinel phase are complementary to a great extent during charge/discharge.^{7,31} After discharging below 2.8 V, the peaks gradually attenuated and shifted slightly to the high- d direction. The changes suggest a phase transition due to the J-T distortion, although the J-T effect has been largely inhibited.

In brief, through a layered-spinel phase complex at the nanoscale, LS-LMO exhibited better cycling performance and superior rate capability than the benchmark layered Li_2MnO_3 cathode, indicating the great success of such nanohybrid structure in enhancing the electrochemistry.

Anionic redox is the core for implementing a high capacity and also a critical factor affecting the cycling stability for Li–Mn–O layered cathodes. To examine the influence of the nanohybrid structure on the O redox reaction, transmission X-ray microscopy (TXM) coupled with 3D X-ray absorption near-edge spectra (XANES) were employed to study the LS-LMO electrodes at different charge/discharge states. TXM

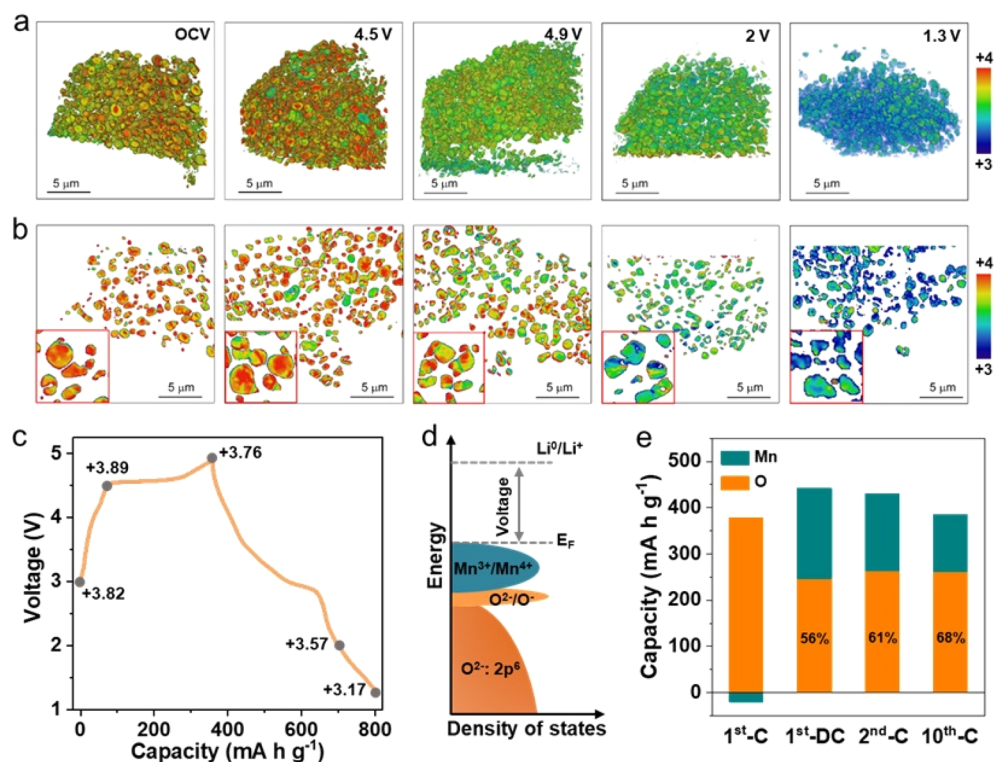


Figure 4. Reversible O redox by layered/spinel phase complex. 3D rendering (a) and the corresponding 2D slice views (b) of Mn valence state distribution for LS-LMO samples at the OCV state, on charging to 4.5 and 4.9 V, and on discharging to 2 and 1.3 V by the TXM technique. (c) Mn valence states deduced from TXM results in (a) marked in the capacity–voltage profile. (d) Schematic diagram of the density of states of Mn and O. (e) Histogram showing the contribution of Mn redox and O redox to the capacity during the first charge (1st-C), first discharge (1st-D), second charge (2nd-C) and tenth charge (10th-D), deduced from the TXM results in (a).

offers a unique capability to investigate the spatial distribution of the elemental valence state at a high resolution.^{46,47} Here we probed the Mn oxidation/reduction in various states of charge/discharge (Figure 4a,b and Figures S7 and S8). Figure 4a presents a 3D rendering of Mn valence distribution at OCV, 4.5, 4.9, 2, and 1.3 V of the first cycle, respectively. The color changes from green to red then to green and eventually blue, demonstrating the gradual oxidation process of Mn cations from OCV to 4.5 V, then the partial reduction of Mn from 4.5 to 4.9 V, and further reduction of Mn during discharge. The Mn reduction at high voltage may be related to the lattice oxygen loss or the interplay between the overlapped Mn³⁺/Mn⁴⁺ and O²⁻/O⁻ states.^{48–50} A similar observation was further confirmed by the 2D slice views in Figure 4b, and the insets reflect the nonuniform distribution of Mn valence within individual particles.

To quantify the changes in the valence state of Mn with charge/discharge, we counted over all the voxels in the 3D XANES and performed a fitting (Figure S7). The results were marked in the charge/discharge curves (the upper panel of Figure 4c). The small changes in Mn valence state during the first charge and first discharge are -0.06 and -0.59 , respectively, which confirms the combined contribution of Mn redox and O redox to the high reversible capacities (Figure 4d). Based on the quantitative contribution of Mn redox to the capacities, we can deduce the contribution of O redox during the first cycle, the second charge, and the tenth charge (Figure 4e). It is clear that the capacity contribution from O redox is over 100% during the first charge due to the negative contribution of Mn redox (the capacity contribution of Mn reduction behavior during the charge process was defined as a

negative value). It decreases to 56% at the first discharge and gradually increases to 68% until the tenth charge, hinting at the great reversibility of O redox during the subsequent stable cycling. The redox of Mn and O can be also confirmed by the Mn L-edge and O K-edge soft X-ray absorption spectra (sXAS; Figure S9).

In situ differential electrochemical mass spectrometry (DEMS) was used to capture gas evolution during cycling. As shown in Figure 5b, little CO₂ and even less O₂ release was detected at high potentials during the first charge of LS-LMO, while much more significant O₂ and CO₂ signals were noticed in Li₂MnO₃ (Figure 5a). More importantly, there is no O₂ and CO₂ detected during the second cycle in LS-LMO, in contrast to the obvious gas release in Li₂MnO₃. These results indicate that the lattice O release and carbonate-electrolyte decomposition reactions were efficiently suppressed by the nano-hybrid structure, which is responsible for the enhanced reversibility of O redox and the excellent cycling stability.

The local structure changes were also examined. Figure 5c–e exhibits the local structures of Li₂MnO₃ after the 1st, 10th, and 50th cycle, respectively. The layered structure partially transformed to the spinel phase even after the first cycle, as demonstrated by the HRTEM image as well as the corresponding FFT map in Figure 5c and then underwent quick structure degradation with a serious loss of crystallization, demonstrated by the diffraction rings in FFT maps in Figure 5d,e. The increased full width at half-maximum (fwhm) of the XRD peaks after the 50th cycle further confirm the continuous structure degradation and crystallization loss of Li₂MnO₃ (Figure S10). In addition, O vacancy clusters can be observed in the lattice of Li₂MnO₃ after the 10th and 50th

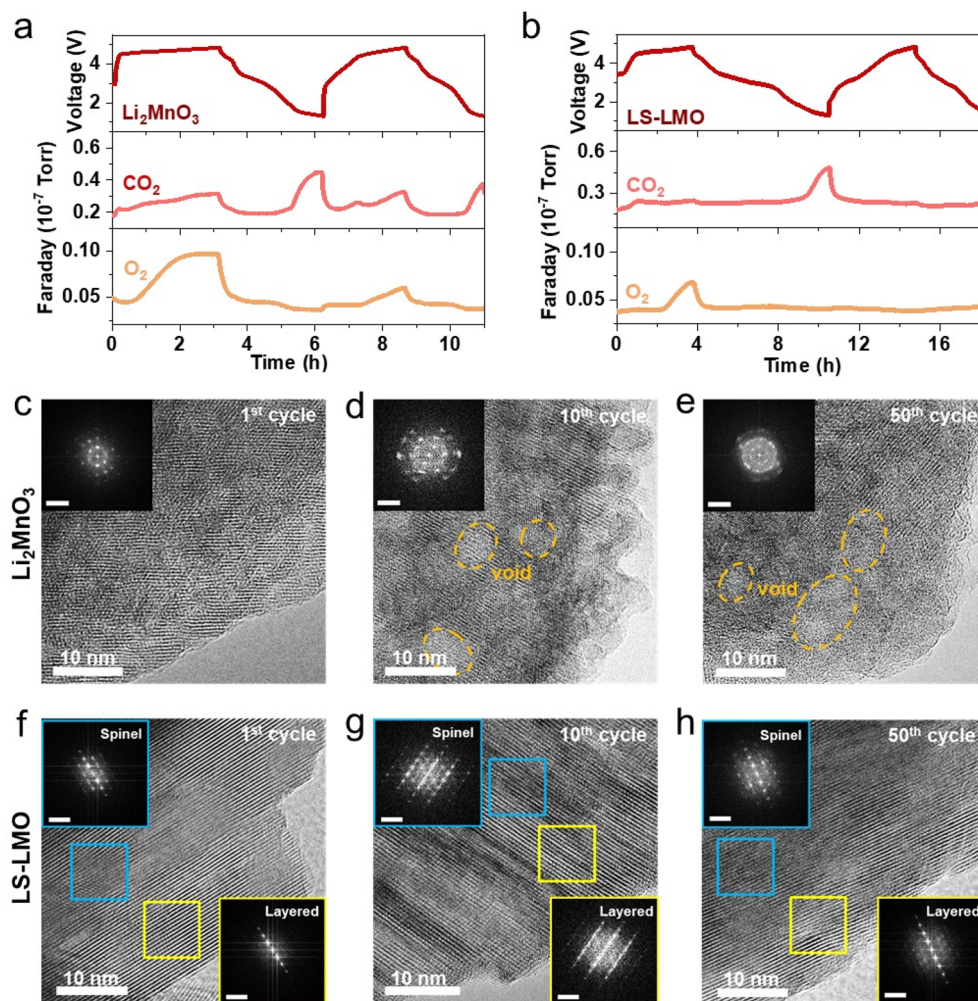


Figure 5. Structural stability of LS-LMO upon cycling. *In situ* DEMS during the first two cycles of Li_2MnO_3 (a) and LS-LMO (b). HRTEM images of Li_2MnO_3 after the 1st (c), 10th (d), and 50th (e) cycles. HRTEM images of LS-LMO after the 1st (f), 10th (g), and 50th (h) cycles.

cycles (marked by the orange dashed ellipses in Figure 5d,e), which likely originate from oxygen gas evolution and oxygen vacancy condensation.⁵¹ In contrast, the layered nanodomains marked by yellow rectangles and the spinel nanodomains marked by blue rectangles were continually observed after the 1st, 10th, and 50th cycles (Figure 5f–h and Figure S11a), even after the 100th cycle (Figure S11b). It indicates the great structure stability of such a nanoscale complex structure, which should be related to the inhibited lattice O loss demonstrated by *in situ* DEMS and responsible for the excellent cycling stability.

The spinel-like phase unavoidably forms during the structure degradation of Li_2MnO_3 .⁵² To distinguish the spinel phase in LS-LMO and the spinel-like phase in cycled Li_2MnO_3 , the O K-edge and Mn L-edge EELS spectra of pristine LS-LMO, LS-LMO and Li_2MnO_3 after the first cycle were collected (Figure S12). The prepeak of the O K-edge, highlighted by a dashed line, is related to the transition of the O 1s core state to the unoccupied O 2p states that are hybridized with TM 3d states.⁵³ It can be found that LS-LMO samples before cycling and after the first cycle exhibit an obvious prepeak signal, in contrast to the almost absent prepeak in Li_2MnO_3 after the first cycle. The Mn L-edge of the cycled Li_2MnO_3 shifts to lower energy, indicating a lower valence state of Mn compared with

LS-LMO samples. These indicate that the spinel-like structure formed in the cycled Li_2MnO_3 may contain more oxygen vacancies and be close to an Mn_3O_4 -type spinel with a lower Mn valence, which could not hinder further O loss and would accelerate the structure degradation. Furthermore, *ex situ* Raman spectra were acquired on Li_2MnO_3 and LS-LMO before cycling and after the 1st and 50th cycles. As shown in Figure S13a, two broad bands at ~ 484 and $\sim 604\text{ cm}^{-1}$ can be attributed to the E_g and A_{1g} vibrations of the Raman-active layered structure. The band at $\sim 426\text{ cm}^{-1}$ is considered to be the fingerprint vibration of Li_2MnO_3 . Besides, a shoulder band at $\sim 650\text{ cm}^{-1}$ (marked by green arrows) appears in Li_2MnO_3 after the first cycle, which is assigned to the newly formed spinel-like structure.^{54,55} The dramatic increase of the shoulder peak after 50 cycles indicates that Li_2MnO_3 almost totally transforms to a spinel-like phase. For LS-LMO, the shoulder peak shows much fewer changes with cycling, confirming that the layered-spinel hybrid structure can be greatly retained (Figure S13b).

In summary, we demonstrated the phase complex engineering in constructing a new high-performance Li–Mn–O cathode for Li-ion batteries, featuring the layered-spinel complex structure coherently at the nanoscale. The introduced spinel nanodomains greatly inhibit the mobility of oxygen

vacancies in the layered nanodomains at high potentials, allowing the LS-LMO cathode to achieve excellent long-term cycling with an ultrahigh initial capacity of $>440 \text{ mA h g}^{-1}$ and negligible voltage decay. Our findings show a new class of low-cost and high-performance Li–Mn–O complex cathodes for next-generation Li-ion batteries and verify the potential of the multiphase complex strategy in developing high-performance cathode materials.

■ ASSOCIATED CONTENT

SI Supporting Information

The Supporting Information is available free of charge at <https://pubs.acs.org/doi/10.1021/acsenenergylett.2c02507>.

Experimental section describing conditions of DFT calculations, material synthesis, material characterizations, TXM measurements, and electrochemical measurements, structural models for DFT calculations, SEM, HRTEM, electrochemical tests, XANES spectra deduced from the corresponding TXM 3D images, and sXAS and HAADF-STEM images, and elemental content and refinement results of XRD and ND data (PDF)

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Notes

The authors declare no competing financial interest.

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